

Accsys ESG Data Table 2023

To supplement our approach to ESG reporting and in line with our commitment to transparency and performance reporting, we present our updated ESG data table.

Our ESG reporting efforts primarily commenced in 2020 and have continued to evolve year-on-year, which is why historic data is not always available. However, we have backdated some historic metrics for several external reporting requirements.

The reporting covers Accsys' financial years, where for example, '2023' refers to Accsys' 2023 financial year over the period of 1 April 2022 to 31 March 2023.

For further information on Accsys' approach to sustainability and ESG, please visit the Accsys website where you will find the Accsys 2023 Annual Report and the 2023 GRI Content Index and SASB Report.

	2023	2022	2021
GOVERNANCE, MANAGEMENT AND A	DVOCACY		
Fines and non-monetary sanctions for non-compliance with environmental laws and/or regulations (€)	1	0	0
 Covers the activities of the Activities	ccsys Group and subsidiaries. emical spillage. There was no sigr	nificant health exposure.	
HEALTH AND SAFETY			
Lost-Time Incident Rate (LTIR) per 200,000 hours worked			
Employees and contractors	1.0	0.5	1.8
Contractors (Hull only)	n/a	n/a	1.5
Lost-Time Incident Rate (LTIFR) per million hours worked			
Employees and contractors	4.8	2.61	8.96
Contractors (Hull only)	n/a	n/a	7.4
Lost Time Incidents (LTI's)	3	2	3
Incident Severity Rate (ISR)** per 200,000 hours worked	9.0	1.0	16.7
Days lost due to accidents	28	8	28
Total Recordable Incident Rate (TRIR)* per 200,000 hours worked			
Employees and contractors	3.6	5.2	6.75
Contractors (Hull only)	n/a	n/a	4.4
Total Recordable Incident Rate (TRIR)* per million hours worked			
Employees and contractors	18	26.1	32.9
Contractors (Hull only)	n/a	n/a	22.15
Management Safety Tours	694	741	98
Safety Committee Meetings	25	51	16
SOC's (Safety Observation Cards)	1316	1060	90
Fatalities			



Employees and contractors	0	0	0
Contractors (Hull only)	0	0	0

- Data in this section covers all of Accsys' physical sites: Arnhem, NL; London, UK; Hull, UK; Barry, UK, except from the Dallas sales office US, which is a two-person office.
- Kingsport (Accoya USA) has also been included since January 2023.
- In 2023, Access continues to report on incident metrics in Arnhem, NL, London and Barry, UK, including contractors under the employment of Access are reported on.
- Incident metrics in Hull covers both employees and contractors in 2022 and 2023. Prior to 2022, employee and contractor
 metrics were reported separately as Hull contractors were not under the employment of Access.

Incidents of discrimination	0	0	
New employees added	56 (of which 13 female, 43 male; 2 senior managers and	47	
	9 middle managers)		
Eligible employees who chose to	22	36	
personally invest in Accsys through			
the FY23 Employee Share Plan (%)			
Open positions filled by internal	3.5	4.8	
candidates (%)			
Total hours of training and	34	29	
development per person		2,	
	402	0.40	
Total amount spent on training and	402	840	8
development per person			
% training hours on legal training	2.3%		
training hours on technical training	66.8%		
%training hours on leadership and	15.3%		
management			
% training hours on safety	11.8%		
% training hours on other types of	3.7%		
	3.770		
training	22.5	15	
Employee turnover (%)	32.5	15	
Breakdown of leavers	17 female, 68 male; 3 senior		
	managers 4 middle managers		
Bi-annual colleague engagement	78	78	
survey response rate (%)			
ob satisfaction – engagement score	71	71	
	/	/1	
Purpose anablement soons (%)	70	70	
Purpose - enablement score (%)	72	72	
Happiness - I would recommend my	70	70	
ompany as a good place to work (%)			
Stress - My company has the right	44	44	
resources and support in place to	.,		
help its employees when they are			
mentally strained (%)			
, , ,			
Gender diversity (% women):			
Non-Executive Board members	29	33	
	20		
Senior managers	20	10	
Managers in revenue generating	33		
positions			
Top management positions	36		
	30		
STEM-related positions	8		
A111-	1/	4.7	
All employees	16	16	
Breakdown by nationality (%)			
		/= -	
Dutch (share in total workforce)	58	47.5	
UK (share in total workforce)	24	31	
OK (Share in total worklotte)	2+	31	
	5	3.5	
USA (share in total workforce)	5	5.5	
Other (share in total workforce)	13	18	



Dutch (share in all management positions)	30	
UK (share in all management positions)	43	
USA (share in all management positions)	17	
Other (share in all management positions)	10	

- Data in this section covers all Access business units: Arnhem, NL; London, UK; Hull, UK; Barry, UK; International (US + all other).
- For diversity information, the data is snapshot data from the 2023 reporting year end (31 March) and covers all reporting entities of Accsys and includes only permanent employees or fixed-term workers as these types make up the largest proportion of workers at Accsys. Fixed term refers to the contract type offered in the Netherlands. Other types of contractors are excluded from this reporting as well as Accsys' Non-Executive Directors.
- Senior managers include our Executive Board Members, Senior Leadership Team, and senior managers with the highest levels of strategic influence for the organisation.
- Top management positions include maximum two levels away from the CEO or comparable positions.
- A number of redundancies were made relating to the pausing of our Hull construction site which explains why the employee turnover figure is higher in FY23.
- Incidents of discrimination refers to claims of discrimination as determined by a competent tribunal.

INNOVATION AND TECHNOLOGY			
Dedicated investment in research and	1.5	1.2	1.1
development (R&D) (€ mil)			

Data coverage

• Research and Development costs are those associated with the Accoya® and Tricoya® processes. Costs exclude those which have been capitalised in accordance with IFRS (see ARA 2023, p. 140 for further information).

Note to material issue

Our actions in this area drives performance across other material issues and is reflected as such in this Content Index. See cross cutting metrics under:

- Ecological footprint (waste)
- Energy and climate change (GHG emissions)

Energy and climate change (Or 10 emission	113)		
FAIR AND ETHICAL CONDUCT			
Relevant employees (including Board	100	100	100
members) communicated with on			
anti-corruption policies (%)			
Relevant employees that have	100	73	69
completed Bribery Prevention; Data			
Protection; Market Abuse			
Regulations; and modern slavery			
training (%)			
Cases / incidents of corruption and	0	0	0
bribery			
Direct spend on political campaigns,	0	0	0
lobbying or think tanks (€)			
Fines or settlements related to anti-	0	0	0
competitive business practices (€)			

Data coverage

Covers the activities of the Accsys Group and subsidiaries.

SUSTAINABLE AND QUALITY PRODUCTS						
Wood sold (m³)	63,344	59,649	60,466			
Carbon sequestered in products sold (tco ₂)	50,827	47,838	48,493			
CPDs delivered in the UK	29	65	Not available			

- Covers total wood sold and related carbon sequestered.
- Acetic anhydride is also used in the manufacture of our products. However, the volume of acetic anhydride use is commercially sensitive information, so it is not disclosed in this Content Index.
- While we have delivered CPDs for a number of years, we only started recording the number in 2022.

RESPONSIBLE SOURCING			
Certified sustainable (i.e. FSC®	100	100	100
and/or PEFC®) wood sources (%)			
Key materials suppliers* screened	100	100	
using environmental criteria (%)			



Key material suppliers* screened using social criteria (%)	100	100	
0 1	100		400
Key material suppliers* met with,	100	93	100
visited or audited in the past year (%)			
New supplier wood mills visited in	100	100	100
advance of commercial supply (%)			
Wood supply mills visited within three	81	85	70
years (%)			
Incidents of human rights violations in	0	0	0
our supply chain			
Incidents of violations involving rights	0	0	0
of indigenous people			
Total number of Tier-1 suppliers	22		
T. I. C. I. C. I.	47		
Total number of significant suppliers in Tier-1	17		
% of total spend on significant	>98%		
suppliers in Tier-1			
Total number of significant suppliers	0		
in non Tier-1			
Total number of significant suppliers	17		
(Tier-1 and non Tier-1)			
Total number of suppliers assessed	35		
via desk assessments/ on-site			
assessments			
% of significant suppliers assessed	100		
Number of suppliers assessed with	0		
substantial actual/ potential negative			
impacts			
% of suppliers with substantial	0		
actual/potential negative impacts			
with agreed corrective action/			
improvement plan			
Number of suppliers with substantial	0		
actual/ potential negative impacts			
that were terminated			

- Covers the activities of the Accsys Group and subsidiaries.
- $\bullet \qquad \text{Key suppliers refer to wood and acetyls suppliers that provide } \verb|^21\% of that material|.$
- Tier 1 suppliers refers to suppliers that directly supply goods, materials or services to the company.
- Non-tier 1 suppliers refers to suppliers that provide their products and services through Tier 1 suppliers to the company
- We seek to have 100% of significant suppliers assessed via desk assessments/ on site assessments

Renewable energy consumption (MWh)	6,922			7,848			
Non-renewable energy consumption (MWh)	33,304			26,215			
Total energy consumption (MWh)	40,296			34,603			
				FY23			FY22
	Unit	Total	UK	Global (excl. UK)	Total	UK	Global (excl. UK)
Scope 1 Emissions	tCO2e	5,479	84	5,395	4,715	41	4,674
Scope 2 Emissions (location-based)	tCO2e	3,238	155	3,083	2,817	160	2,658
Scope 2 Emissions (market-based)	tCO2e						
		1,547	249	1,298	680	257	422
Total Energy Consumption (Scope 1 and 2)	MWh	40,296	1,234	39,062	34,603	960	33,642
RECs	MWh	4,783	-	4,783	7,502	_	7,502
Offsets	tCO2e	2,843		7,7.00	3,910		,,,,,,,,,
Total Gross Scope 1 & 2 Emissions (location-based)	tCO2e	8,717	239	8,478	7,533	201	7,332



Total Gross Scope 1 & 2 Emissions	tCO2e			
(market-based)		7,027		
Wood Product Produced	m3	63,344	59,649	
Intensity Ratio: Gross Scope 1 and 2 Emissions/ m3 wood product	tCO2e/ m3 wood product produced			
produced	produced	0.11	0.09	
Scope 3 emissions				
Category 1: Purchased Goods and	Non-product related	1,459	2,097	
Services	Product related (raw	., 107	2,077	
	materials)	35,154	33,105	
Category 2: Capital Goods		8,981	17,218	
Category 3: Fuel – and Energy – Related Activities		1,123	1,002	
Category 4: Upstream transportation & distribution		3,876	3,651	
Category 5: Waste		75	183	
Category 6: Business Travel		288	223	
Category 7: Employee Commuting		237	157	
Category 9: Downstream &	Product related	133	125	
distribution	Acetic acid	922	871	
Category 10: Processing of sold	Product related	10,138	9,586	
products	Acetic acid	6,597	6,142	
Category 12: End of life of sold	Product related	1,663	1,582	
products	Acetic acid	19,371	16,988	
Total Scope 3 Emissions	tCO2e	90,018	92,930	
Gross Scope 1,2 and 3	tCO2e	97,044	98,325	
Net Scope 1,2 and 3	tCO2e	94,202	94,415	
Net Scope 1,2 and 3 Intensity	tCO2e/ m3 wood product produced	1.49	1.58	

- We report on all existing sites where we have active operations, this includes our manufacturing facility in Arnhem, the Netherlands, our Accoya Color facility in Barry, UK, our Dallas office, our Tricoya site which is under construction in Hull and our London office. Our energy consumption at our Kingsport site is currently below the reporting thresholds. Please see ARA 2023, p. 140 for further information.
- Emissions have been calculated following the GHG Protocol Corporate Accounting and Reporting (revised edition) using
 the following databases: IPCC 2006 Guidelines for National Greenhouse Gas Inventories, 2007 IPCC Fourth Assessment
 Report; and IEA factors (2022). We also use the UK Government GHG Conversion Factors for Company Reporting (2022)
- The 2022 figures have been restated following improvements in our methodology. See ARA 2023, p. 62 for further information.
- SECR guidance has been followed.
- We don't report on all categories for scope 3 for the following reasons:
- Category 8 (Upstream leased assets): We have included all emissions from the operation of facilities within Scope 1 and 2
 calculations as per an operational control accounting approach. Therefore, emissions which would be found in this category
 have already been accounted for elsewhere.
- Category 11 (Use of sold products) This category is not relevant. Our products do not have direct in-use phase emissions associated with their use, in that they do not consume electricity/fuels for their use or release greenhouse gases over their lifetime
- Category 13 (Downstream leased assets) All products that we produce are sold and they do not operate a leasing model.
 Emissions within this category are not relevant.
- Category 14 (Franchises) We do not operate franchises and so this category is not relevant for its Scope 3 Carbon footprint.
- Category 15 (Investments) We currently have a joint venture for a USA facility, which is currently under construction in addition to the Hull facility which is partly owned. When in operation, this will be accounted for within Scope 1 & 2 calculations and so no emissions will be accounted for here for this reporting year.

ECOLOGICAL FOOTPRINT	FY23	FY22	FY21
Reclaimed Accoya® wood re-	60	134	216
processed for Tricoya® (tonnes)			
Reclaimed Accoya® wood re-	100	100	100
processed for Tricoya® (%)			
Waste to landfill (tonnes)	0	0	0
Waste recycled (tonnes)	45.69	3.97	3.29



6,400

616 26,574 255,523 19,177	612 23,144 3,066,571 11,644
26,574	23,144 3,066,571
255,523	3,066,571
19,177	11,644
87,649	71,993
397,813	3,054,171
15,611	9,479
0.9	0.9
243	231
	0.9

SOCIETY AND COMMUNITIES

72,219

20,875

Donations (€)

Data coverage

Covers the activities of the Accsys Group and subsidiaries. The value includes both charitable and community activities through product and monetary donations.